NON-RELAXING FATIGUE MODULE

Recommended for cases where cyclic minimum loading is greater than zero and material may strain crystallize

Test is run under a range of nonrelaxing (R > 0) conditions

Note: It is required to run FPM-C in order to run this Module.

Under nonrelaxing loads, some elastomers exhibit enhanced fatigue life / slowed crack growth due to strain crystallization effects. The effect is measured using crack arrest experiments in which a crack growing initially under fully relaxing loads is gradually operated under increasingly nonrelaxing loads. This information is required when constructing rubber's Haigh diagram for a crystallizing material.

Experiment Overview

- fatigue crack growth arrest procedure with minimum strain sweep
- number of slabs needed for test: 1

Analysis and Reporting / Deliverables

- crack arrest history c(N) for nonrelaxing cycles
- strain crystallization functions F(R) and x(R)
- Haigh diagram showing sensitivity to minimum strain of crack nucleation life



At left, Crack tip images obtained during crack arrest experiments. **Red** images show the crack tip while growing under fully relaxing conditions. **Blue** images show the crack tip while growing under nonrelaxing conditions.

At right, Typical strain-crystallization

function x(R), showing dependence on the degree of nonrelaxation ratio R = Tmin / Tmax (where Tmin and Tmax are the energy release rate cycle extremes).



At left, Typical Haigh diagram for simple tension / compression loading, computed based on crack growth measurements and crack precursor size inferred from

0.9 0.8 0.7 0.6 x(R) <u>د</u> 0.5 0.4 0.3 0.2 0.1 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9

nucleation experiments. Contours are colored and labeled according to the base 10 logarithm of the fatigue crack nucleation life.

FPM-NR	Non-Relaxing Fatigue Module at 23°C	\$3,000

Additional Option FPM-NR-TEMP

Temperature Upcharge for non 23°C Non-Relaxing Module\$850Indicate temperature with range of -40°C to 150°C\$850



Use with

- Mars-Fatemi Strain Crystallization Law
 - X(R) Strain
 - Crystallization Law